



# Ravamid® B BK

## Ravago Manufacturing Europe - Polyamide 6

### General Information

#### Product Description

Polyamide 6 black containing recycled material, medium viscosity, good mechanical properties, also available Heat Stabilized (H) and UV Stabilized (UV)

#### General

Material Status	• Commercial: Active
Availability	• Europe
Recycled Content	• Yes
Features	• Medium Viscosity
Appearance	• Black

### Properties <sup>1</sup>

Physical	Nominal Value	Unit	Test Method
Density	1.14	g/cm <sup>3</sup>	ISO 1183
Molding Shrinkage			
Across Flow	1.2	%	
Flow	1.1	%	
Humidity	< 0.25	%	ISO 960
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	55.0	MPa	ISO 527-2
Tensile Stress (Break)	45.0	MPa	ISO 527-2
Tensile Strain (Break)	20	%	ISO 527-2
Flexural Modulus	2500	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	7.0	kJ/m <sup>2</sup>	ISO 179
Notched Izod Impact Strength (23°C)	7.0	kJ/m <sup>2</sup>	ISO 180
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ISO 75-2/A
1.8 MPa, Unannealed	65.0	°C	
Vicat Softening Temperature	205	°C	ISO 306/B50
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
1.6 mm	HB		
3.2 mm	HB		
Glow Wire Flammability Index (2.0 mm)	650	°C	IEC 60695-2-12

#### Notes

<sup>1</sup> Typical properties: these are not to be construed as specifications.